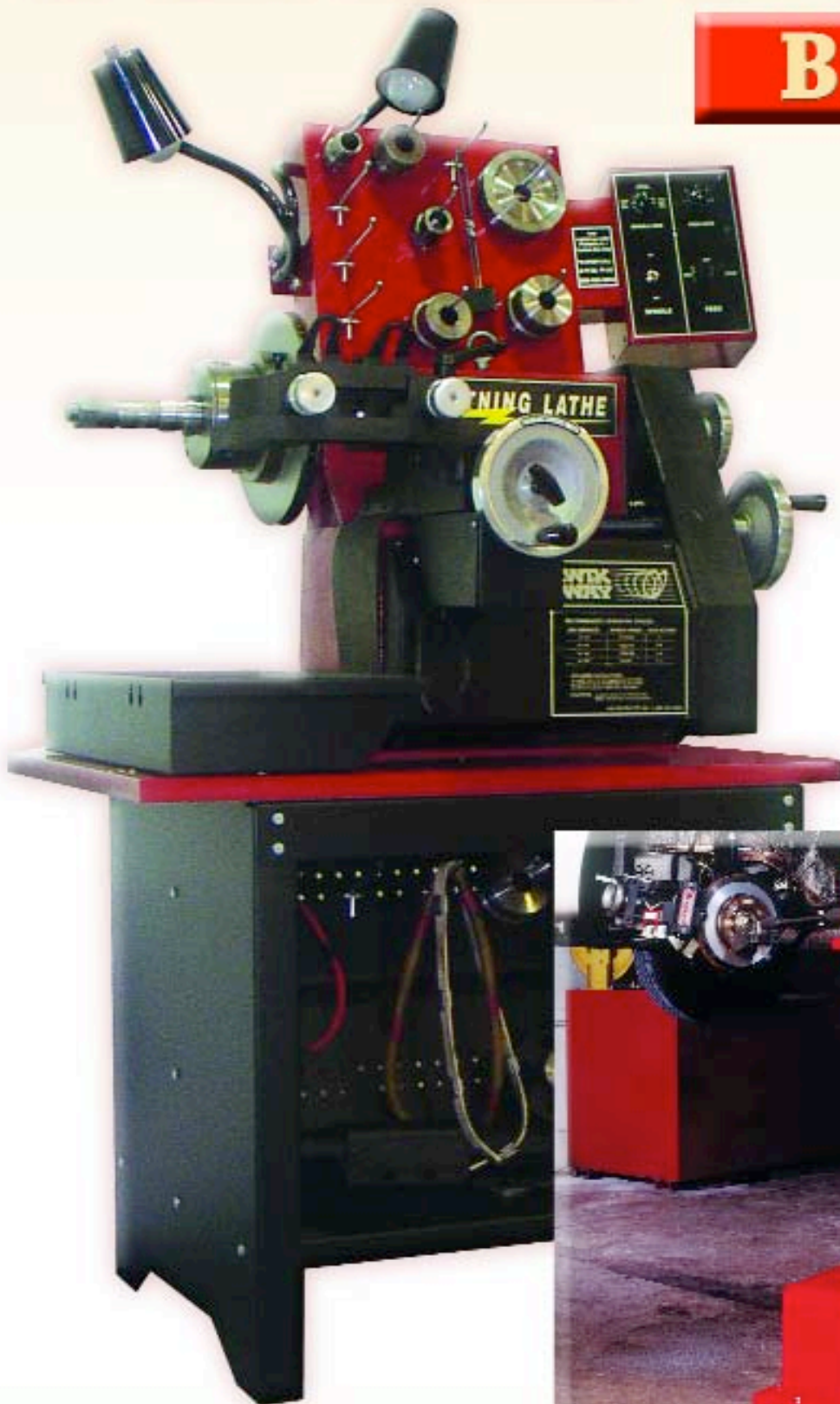


KWIK-WAY®

Brake

Lathes



- **The Original On-The-Car Kwik-Lathe**
- **The World's Fastest Combination Bench Lathe**
- **Single Speed & Multi-Speed Combination Bench Lathes**
- **Heavy Duty Combination Brake Lathes**



On-The-Car Kwik-Lathe with Power Drive

Fast. Simple. Cost Effective.

- Sets up in Minutes
- Easy to Learn & Operate
- Zero Runout - Guaranteed
- Produces a machined surface that *EXCEEDS* OEM specifications
- Attach the optional Power Drive, the Kwik-Lathe can be used on non-powered wheels

Kwik-Lathe Specifications:

Max. Rotor Thickness	1-5/8"
Max. Rotor Diameter	13.5"
Feed Rate	.002 - .006"
Ship Wt (w/PowerDrive)	180 lbs

Kwik-Lathe

108 Kwik-Lathe (115V/60/1) 108-0005-50

108 Power Drive

Power Drive (115V/60/1) 108-0004-02

108 Complete System

Kwik-Lathe & Power Drive 108-0001-15



Kwik-Lathe with Power Drive

104 One-Minute Lightning Lathe:

World's Fastest Brake Lathe!

- Cut automotive/light truck drums or rotors in *Less Than One Minute*
- Fast, easy to use and reliable - Greater productivity for more profits
- Produces a machined surface finish that meets or *EXCEEDS* OEM specifications

104 Lightning Lathe (includes #3 Kit) 104-0001-15

104 Basic (Requires Adapter Kit-sold separately) 104-0001-05

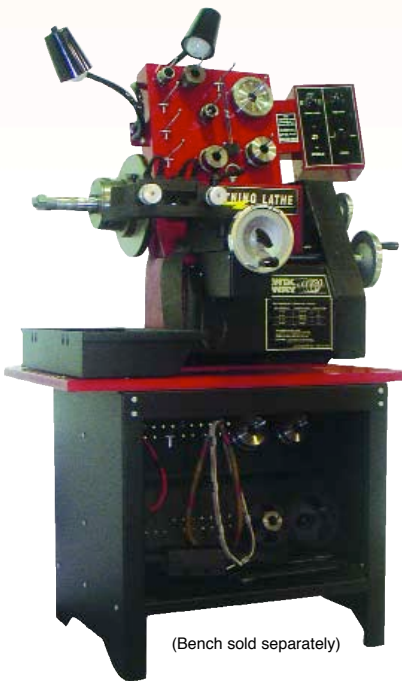
(See back page for list of Adapter Kits for BASIC package)

Heavy Duty Bench (sold separately) 104-0200-00

104 Lathe Specifications:

Rotor Capacity	4-24" *
Drum Capacity	6-28" *
Max. Rotor Thickness	2.85"
Drum Depth	9"
Spindle Speed	0-300 RPM
Flywheel Capacity	6-24"
Max Spindle Wt (1" arbor)	150 lbs
Spindle Wt (Opt. 17/8" arbor)	300 lbs
Feed Rates	0-.026"
Feed Rate Per Minute	0-2.54"
Ship Weight	480 lbs
(Ship Weight w/bench)	580 lbs

* Requires additional arbor set (optional) for rotors over 16" or drums over 14"



(Bench sold separately)

102 Single Pass Brake Lathe

Single Pass, Single Speed

- Easy, single cut operation guarantees OEM-recommended (RMS) finish - regardless of depth of cut
- Saves time and increases profits

102 Combination Lathe (Incl. Kit #1) 102-0001-06

102 Basic (Requires Adapter Kit-sold separately) 102-0001-05

(See back page for list of Adapter Kits for BASIC package)

Heavy Duty Bench (sold separately) 104-0200-00



(Bench sold separately)

102 Lathe Specifications:

Rotor Capacity	4-24" *
Drum Capacity	6-28" *
Max. Rotor Thickness	2.85"
Drum Depth	9"
Spindle Speed	107 RPM
Flywheel Capacity	6-20"
Feed Rate (Rotor)	.003"
Feed Rate (Drum)	.005"
Ship Weight	400 lbs
(Ship Weight w/bench)	500 lbs

* Requires additional arbor set (optional) for rotors over 16" or drums over 14"

Brake Lathes



(Bench sold separately)

103 Multi-Speed Combination Brake Lathe

Versatility. Precision. Value.

- Multi-Speed and multi-feed for greater versatility
- 3-Speeds with rapid change and infinitely variable feed on disc and drum tool slides
- Expandability for greater markets - more customers

103 Multi-Speed Lathe (115V/60/1) 103-8680-30
HD Bench (sold separately) 104-0200-00

103 Brake Lathe Specifications:

Rotor Capacity	4-24" *
Drum Capacity	6-28" *
Max. Rotor Thickness	2.5"
Drum Depth	8.5"
Spindle Speed	60-120-170 RPM
Ship Weight	555 lbs
Feed Rates	Infinitely Variable
(Ship Weight w/bench)	655 lbs

* Requires additional arbor set (optional) for rotors over 16" or drums over 14"

341 Heavy Duty Bus & Truck Brake Lathe

Designed for Medium and Heavy Duty Truck & Buses

341 HD Brake Lathe specifications:

Rotor Capacity	30" *
Wheel/Tire Diameter	60" *
Drum Capacity	6-34"*
Max. Rotor Thickness	4"
Rotor/Drum Wt - 2" arbor	300 lbs
Drum Depth	10.5"
Wt Capacity	
w/Outboard Support	700 lbs
Spindle Speed	50-80-120 RPM
Ship Weight	750 lbs
Feed Rates	Infinitely Variable to 1.61"
(Ship Weight w/bench)	935 lbs

- Capable of machining from medium and heavy duty to over-the-road and bus applications
- 3-Speed Spindle with variable feed speed
- Change Tooling in 30 seconds
- Handles Dual Wheel Assemblies up to 700 lb capacity
- Outboard Support & Dual Wheel Kit - Standard

341 Deluxe HD Brake Lathe (115V/60/1) 103-8411-00
HD Bench (sold separately) 804-8410-33

* Machine Comes Standard with Outboard Support, Dual Wheel Kit, and auto & truck cones



(Bench sold separately)



(Bench included)

Van Norman 204C Heavy Duty Combination Brake Lathe

The most rugged automotive, medium duty and heavy duty combination brake lathe

- One-Cut machining
- No tooling change from rotor to drum
- Machines a wider range of workpieces
- Built for a lifetime of precision and reliability

204C HD Brake Lathe (115V/60/1) 804-2474-01

204C Brake Lathe specifications:

Rotor Capacity	4-24" *
Drum Capacity	6-28" *
Max. Rotor Thickness	2.5"
Drum Depth	8.75"
Flywheel Capacity	6-24"
Spindle Speed	60-100-170 RPM
Feed Rates	Infinitely Variable
Ship Weight	835 lbs

* Requires additional arbor set (optional) for rotors over 16" or drums over 14"

104 One-Minute Lightning Lathe Complete

Master Kwik-Chuck Adapter (2.12" x 5.75")	102-0800-50
Double Taper Cone #0 1.30" x 1.66" (33 x 42mm)	101-0260-02
Double Taper Cone #1 1.36" x 1.72" (35 x 44mm)	101-0260-12
Double Taper Cone #2 1.70" x 2.06" (43 x 52mm)	101-0260-22
Double Taper Cone #3 2.07" x 2.44" (53 x 62mm)	101-0260-32
Double Taper Cone #4 2.45" x 2.81" (62 x 71mm)	101-0260-42
Double Taper Cone #5 2.84" x 3.19" (72 x 81mm)	101-0260-52
Double Taper Cone #6 3.19" x 3.56" (81 x 90mm)	101-0260-62
Spacer 1" Long	109-1032-09
Spacer 2" Long (2)	109-1033-06
Silencing Belt, vented rotor	108-1061-00
Silencing Belt, Drum	101-0230-10
1-1/2" Arbor Wrench	000-8700-21
1" Arbor (25mm)	102-1053-00
Arbor Nut	102-1064-00
Arbor Spring	000-1806-70
Wrench, Hex 3/32"	000-0600-46
T-Handle Wrench 5/32"	000-0600-66
Instruction Video	104-3070-00
BASIC 104 Requires Purchase of Adapter Kit (sold separately)	
Standard Kit #1 (Standard on 102 Complete)	104-1000-01
Deluxe Kit #2	104-1000-02
Super Kit #3 (Standard on 104 Complete)	104-1000-03

102 Single Pass Combination Brake Lathe

Double Taper Cone #0 1.30" x 1.66" (33 x 42mm)	101-0260-02
Double Taper Cone #1 1.36" x 1.72" (35 x 44mm)	101-0260-12
Double Taper Cone #2 1.70" x 2.06" (43 x 52mm)	101-0260-22
Double Taper Cone #3 2.07" x 2.44" (53 x 62mm)	101-0260-32
Double Taper Cone #4 2.45" x 2.81" (62 x 71mm)	101-0260-42
Bell Clamps (2) 5-13/16" OD (148mm)	101-0235-40
Bell Clamp 4" OD (102mm)	109-1011-09
Bell Clamps 4-11/16" OD (119mm)	109-1012-06
Taper Cone #1 1-31/32" X 3-7/16" (50 X 87mm)	101-0236-05
Taper Cone #2 3-5/32" X 4-1/8" (80 X 105mm)	101-0237-02
Taper Cone #L 1-5/8" X 2-3/8" (41 X 60mm)	101-0243-00
Spacer 1" Long	109-1032-09
Spacer 2" Long (2)	109-1033-06
Silencing Belt, vented rotor	108-1061-00
Silencing Belt, Drum	101-0230-10
1-1/2" Arbor Wrench	000-8700-21
1" Arbor (25mm)	102-1053-00
Arbor Nut	102-1064-00
Arbor Spring	000-1806-70
Wrench, Hex 3/32"	000-0600-46
T-Handle Wrench 5/32"	000-0600-66
Instruction Video	102-3070-00

BASIC 104 Requires Purchase of Adapter Kit (sold separately)	
Standard Kit #1 (Standard on 102 Complete)	104-1000-01
Deluxe Kit #2	104-1000-02
Super Kit #3 (Standard on 104 Complete)	104-1000-03

103 Multi-Speed Combination Brake Lathe

Taper Cone #1 1.969 X 3.438" (50 X 87mm)	101-0236-05
Taper Cone #2 2.156 X 4.125" (80 X 105mm)	101-0237-02
Taper Cone #L 1.625 X 2.375" (41 X 60mm)	101-0243-00
Double Ended Cone 1.32 X 1.67" (33.5 X 42.4mm)	804-8658-23
Double Ended Cone 1.36 X 1.71" (34.5 X 43.4mm)	804-8658-24
Double Ended Cone 1.71 X 2.07" (43.4 X 42.6mm)	804-8658-25
Double Ended Cone 2.07 X 2.44" (52.6 X 62mm)	804-8658-26
Double Ended Cone 2.44 X 2.89" (62 X 73.4mm)	804-8658-27
Bell Clamp 5.75" OD (1.46.05mm) - 2	101-0235-40
Bell Clamp 4.68" OD (119.5mm)	109-1012-06
Bell Clamp 4.25" OD (107.95mm)	109-1011-09
1" Arbor with Nut 12" Long (304.8mm)	804-8691-88
Tool Bar & Bit Holder for Drums	804-8691-75
Vented Rotor Silencer	108-1061-00
Automotive Drum Silencer	101-0230-10
Twin Cutter	804-8410-12
Spacer 1" Long (2)	109-1032-09
Spacer 2" Long	109-1033-06
Hex Key .187" (4.75mm)	000-0600-60
Hex Key .156" (3.96mm)	000-0600-62
Hex Key .312" (7.93mm)	000-0600-20
Arbor Nut Wrench	804-7803-35
Arbor Bolt Wrench	804-8664-43
Arbor Spring	000-1806-70
Draw Bar	804-8663-90
Carbide Bit Package (Rotor/Drum)	804-8410-31

341 Deluxe HD Combination Brake Lathe

Light Truck Set for 1" Arbor Bore Range 3.90"-5.65" (99.06-143.51mm) for hubbed/hubless rotors/drums	804-8664-88
Taper Cone #1 1.969 X 3.438" (50 X 87mm)	101-0236-05
Taper Cone #2 2.156 X 4.125" (80 X 105mm)	101-0237-02
Taper Cone #L 1.625 X 2.375" (41 X 60mm)	101-0243-00
Double Ended Cone 1.32 X 1.67" (33.5 X 42.4mm)	804-8658-23
Double Ended Cone 1.36 X 1.71" (34.5 X 43.4mm)	804-8658-24
Double Ended Cone 1.71 X 2.07" (43.4 X 42.6mm)	804-8658-25
Double Ended Cone 2.07 X 2.44" (52.6 X 62mm)	804-8658-26
Double Ended Cone 2.44 X 2.89" (62 X 73.4mm)	804-8658-27
Bell Clamp 5.75" OD (1.46.05mm)	101-0235-40
Bell Clamp 4.68" OD (119.5mm)	109-1012-06
Bell Clamp 4.25" OD (107.95mm)	109-1011-09
1" Arbor with Nut 12" Long (304.8mm)	804-8691-88
Tool Bar & Bit Holder for Drums	804-8691-75
Vented Rotor Silencer	108-1061-00
Automotive Drum Silencer	101-0230-10
Twin Cutter	804-8410-12
Spacer 1" Long	109-1032-09
Spacer 2" Long (2)	109-1033-06
Hex Key .187" (4.75mm)	000-0600-60
Hex Key .156" (3.96mm)	000-0600-62
Hex Key .312" (7.93mm)	000-0600-20
Arbor Nut Wrench	804-7803-35
Arbor Bolt Wrench	804-8664-43
Arbor Spring	000-1806-70
Draw Bar	804-8663-90
Carbide Bit Package (Rotor/Drum)	804-8410-31
Heavy Truck Set for 2" Arbor Bore Range 5.45-8.30" (138.43-21.82mm) for hubless rotors/drums	804-8664-67
Medium Truck Set for 2" Arbor Bore Range 2.15-6.10" (54.61-154.9mm) for hubless rotors/drums	804-8664-66
Outboard Support Kit for 2" Arbor	804-8692-14
Dual Wheel Drum Kit for 2" Arbor	804-8693-85
Taper Cone 1.219 X 1.813" (31 X 46mm)	101-0242-45
Truck Drum Silencer (2.75" wide)	804-8665-42
Solid Rotor Silencer Magnetic Band (.25 X 48")	804-8665-41

108 On-The-Car Kwik-Lathe

Kwik-Mount Set-up Fixture	108-1032-00
Feed Motor (PFA) 115V	108-0120-05
Drive Belt	000-0070-64
Mounting Adapter (2)	108-1031-08
Support Link 2.56" (65mm)	108-1082-07
Support Link 3.25" (82.5mm)	108-1082-10
Slotted Support Link 2.56" (65mm)	108-1081-00
Slotted Support Link 3.25" (82.5mm)	108-1081-10
Silencing Belt, Disc	108-1060-00
Spacer 1" (2)	108-1026-15
Spacer 1/2" (2)	108-1029-00
Spacer 1/4" (2)	108-1026-08
Wrench, Hex 5/32"	000-0600-62
Wrench, Hex 3/32"	000-0600-46
GM 11mm Bolt Kit	108-0035-00
Instruction Video	108-3050-20

Van Norman 204C Combination Lathe

Claw Assembly-Rotor	804-8690-56
Tool Bar Assembly	804-8671-10
Tool Bit Holder for Drums	804-3021-71
Carbide Bit Package	804-8665-63
• Rotor Bits, 4 (3 cutting edges)	
• Drum Bits, 2 (2 cutting edges)	
1" Arbor w/Nut & Washer (25.4 mm)	804-2040-42
Spring	000-1806-70
Spacer, 1" x 1.5" x 1" (2)	109-1032-09
Spacer, 1" x 1.5" x 2"	109-1033-06
Draw Bar	804-2040-44
Double-Ended Cone Set for 1" Arbor (incl. below)	804-8658-22
Cone, 1.32" x 1.67" (33.53 x 42.42mm)	804-8658-23
Cone, 1.36" x 1.71" (34.54 x 43.43mm)	804-8658-25
Cone, 1.71" x 2.07" (43.43 x 52.59mm)	804-8658-24
Cone, 2.07" x 2.44" (52.59 x 61.98mm)	804-8658-26
Cone, 2.44" x 2.89" (61.98 x 73.41mm)	804-8658-27
Tapered Cone Ser for 1" Arbor (incl. below)	804-8664-64
Cone, 1.09" - 1.74" (27.69 - 44.2mm)	804-8664-45
Cone - VW	101-0242-45
Cone - L	101-0243-00
Cone #1	101-0236-05
Cone #2	101-0237-02
Cone, 3.84" - 4.49" (97.5 - 114mm)	804-8664-50
Bell Clamp, 4.00 OD	109-1011-09
Bell Clamp, 4.68 OD	109-1012-06
Bell Clamp, 5-13/16 (2)	101-0235-40
Chip Tray	804-2059-20
Vented Rotor Silencer	108-1061-00
Solid Rotor Silencer, Magnetic Band, .250" x 48" (6.35 x 1219.2 mm)	804-8665-41
Drum Silencer Strap	101-0230-10
Hex Wrench - 3/16	000-0600-70
Hex Wrench - 1/8	000-0600-54
Hex Wrench - 9/64	000-0601-60
Hex Wrench - 5/16	000-0600-20
Hex Wrench - .375 AL	800-8017-39
Nut Flange 1/2-13 REID FNC-5	804-8664-42
Peg Board Hook	000-0606-66
Tool Holder Clamp Plate	804-2040-30
Tool Holder, Turret Toolbar	804-2043-01
Stud Tooling Clamp (2)	804-2043-03
Clamp Block	804-2058-49
3/8-16 x 1/2 Soc.Cup.Pt. SS	000-0505-20
Wrench, Draw Bolt	804-8664-43
Wrench, Arbor Nut	804-7803-35

Call Your Distributor:

or 1-800-553-5953

for a Kwik-Way Distributor in your area.

Kwik-Way Products Inc.

500 57th Street • Marion, IA 52302 USA
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Equipment, accessories, parts & supplies are subject to change without notice.